DRAWING MADE IN THIRD ANGLE PROJECTION

567976 ⇔ 567976

/home/amp52641

PART NUMBER	REV	FIRST USED
567976-1	A	854040-3

TERMINAL NAME: MINI BLADE MALE

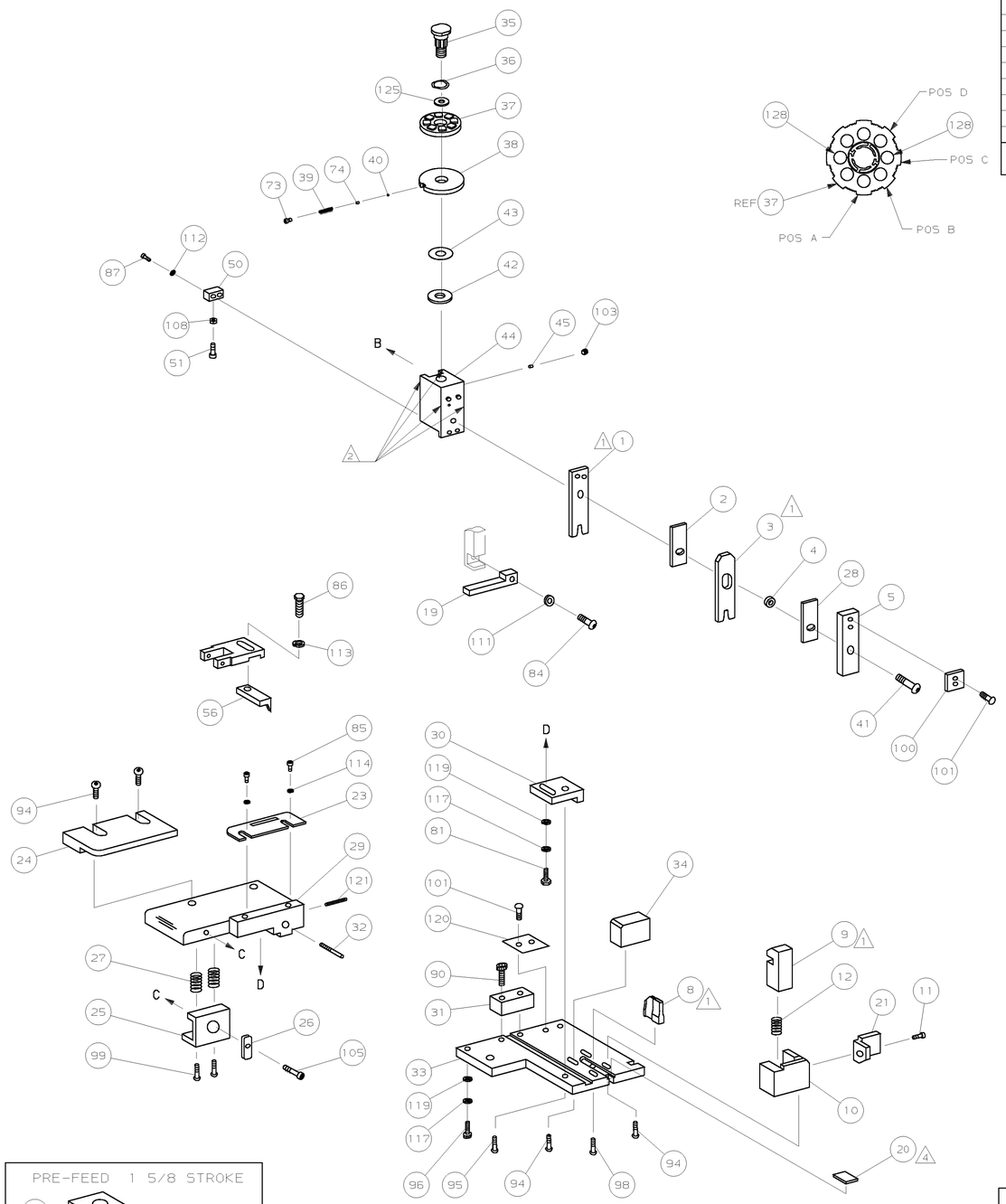
1438234

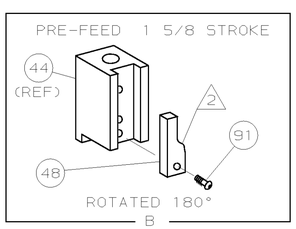
VISIBLE **CRIMP DATA** (AMP TERMINAL)

PAD LTR	CRIMP HEIGHT	WIRE SIZE
A	.055 ±.002 [1.40 ±0.05mm]	18
B	NOT	USED
C	NOT	USED
D	NOT	USED

CRIMP	SIZE	TYPE	RANGE
WIRE	.090 [2.29mm]	F	18
INSUL	.110 [2.79mm]	F	.090

WIRE STRIP LENGTH	TERM APPL SPEC	FEED	APPL INSTRUCTION	SET UP GAGE	LAYOUT
–	NONE	.500	SEE CUSTOMER MANUAL	NONE	L2577





1. RECOMMENDED SPARE PARTS.
2. GREASE LIGHTLY.
3. ITEM NOT SHOWN
4. ROTATE LENGTHWISE ITEM 33 USING ADHESIVE PART NUMBER 28998-6.

SIM TO HDM NONE

QTY REQD PER ASSY	–1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
						129
2	–		C	3-354779-6	PIN, WIRE DISC (.3170)C	128
						127
						126
1	–		A	986950-1	WASHER, FLAT PRECISION	125
1	–		A	217238-3	GENERAL INSTRUCTION PACKAGE	124
						123
						122
1	–		A	4-21028-0	PIN,SLT SPR(ø.093x.75)ST GDE PL	121
1	–		B	690701-2	PLATE, SERIAL NO.	120
2	–		A	21899-2	WASHER,FLAT(#10)S G ADJ BLK	119
						118
2	–		A	21024-5	WASHER, LOCK(#10)ADJ BLOCK	117
						116
						115
2	–		A	21024-2	WASHER,LOCK(#4)FRONT STP GUIDE	114
REF	–		A	21024-4	WASHER,LOCK(#8)FEED FINGER	113
2	–		A	21024-4	WASHER,LOCK(#8)DEP-HOLD	112
REF	–		A	21024-4	WASHER,LOCK(#8)STRIPPER	111
						110
						109
1	–		A	21018-5	NUT,HEX(#6)HOLD DOWN	108
						107
						106
1	–		A	22353-8	SCR,SHLD(ø.187x.25)DRAG LEVER	105
						104
1	–		A	21009-2	SCR,SKT SET(1/4-20x.25 LW)RAM	103
						102
4	–		A	21017-2	SCR,DRIVE(#2x.19)ID PLATE	101
1	–		B	819347-1	PLATE, IDENTIFICATION	100
2	–		A	3-21002-0	SCR,BHC(10-32x.88)DRAG	99
1	–		A	22733-8	SCR,BHC(8-32x.38 LW)ANVIL	98
						97
1	–		A	3-21000-8	SCR,SHC(10-32x.88)MOUNTING	96
1	–		A	2-21002-7	SCR,BHC(10-32x.50)SG ADJ BLK	95
6	–		A	2-21002-2	SCR,BHC(8-32x.50)SHEAR-TERM SUP	94
						93
						92
1	–		A	1-21002-7	SCR,SHC(6-32x.50)CAM	91
2	–		A	2-21000-7	SCR,SHC(8-32x.50)SCR BLK	90
						89
						88
△4 2	–		A	2-21000-7	SCR,SHC(8-32x.48)DEP-HOLD DOWN	87
REF	–		A	2-22603-0	SCR,HEX HD(8-32x.31)FEED FINGER	86
2	–		A	1-21000-3	SCR,SHC(4-40x.25)F ST GUIDE	85
REF	–		A	22733-9	SCR,BHC(8-32x.50 SL)STRIPPER	84
						83
						82
1	–		A	3-22603-1	SCR,HEX(10-32x.38)SG ADJ BL	81
						80
						79
						78
△3△1 2	–		B	463310-4	BLADE, STRIPPING (#18)	77
						76
						75
1	–		A	690603-1	SPRING, ASSIST	74
1	–		A	23030-1	SCR,SKT CAP(6-32x.25)CP DSC	73
						72
						71

QTY REQD PER ASSY — PARTS LIST

QTY REQD PER ASSY	–1	U/M	DWG SIZE	PART NO	DESCRIPTION	ITEM NO
REF	–		B	694433-8	PAWL, FEED	56
1	–		A	811242-2	BUMPER, HOLDDOWN	51
1	–		A	690753-1	SPACER, TONKER	50
1	–		A	690602-6	CAM, PRE-FEED 1.62 STROKE	48
1	–		A	690191-1	PLUG, NYLON	45
1	–		C	455673-1	RAM	44
1	–		A	690125-1	WASHER, LAMINATED	43
1	–		A	690124-1	WASHER, RAM	42
1	–		A	7-21002-9	BOLT, CRIMPER(5/16x1.00)	41
1	–		A	23241-6	BALL, STEEL	40
1	–		A	690170-1	SPRING, COMPRESSION	39
1	–		C	690142-1	DISC, INSULATION	38
1	–		D	354777-1	WIRE DISC, PLASTIC	37
1	–		A	22480-5	WASHER, SPRING	36
1	–		B	690212-1	POST, RAM	35
1	–		B	690786-3	SUPPORT, TERMINAL	34
1	–		C	462544-1	PLATE, BASE SPECIAL	33
1	–		A	690432-3	SCREW, ADJUSTMENT	32
1	–		B	462543-1	BLOCK, SCREW SPECIAL	31
1	–		B	455689-1	BLOCK, STRIP GUIDE ADJ	30
1	–		C	458144-1	PLATE, STRIP GUIDE	29
1	–		C	455888-4	SPACER, FRONT SHEAR DEP	28
2	–		A	1-22284-0	SPRING, DRAG	27
1	–		B	240793-1	LEVER, DRAG RELEASE	26
1	–		B	240792-1	DRAG, TERMINAL	25
1	–		D	3-90765-1	GUIDE, STRIP (REAR)	24
1	–		A	690438-1	GUIDE, STRIP (FRONT)	23
1	–		A	463756-1	GUIDE, SCRAP	21
△4 1	–		A	904275-1	SUPPORT, SPRING	20
REF	–		C	462615-1	STRIPPER	19
1	–		A	5-22280-0	SPRING, SHEAR	12
1	–		B	1-690461-6	STOP, SHEAR (FRONT)	11
1	–		B	462548-4	HOLDER, SHEAR (FRONT) SP	10
△1 1	–		B	462547-6	SHEAR, FLOAT (FRONT) SP	9
△1 1	–		C	4-662187-4	ANVIL	8
1	–		A	462838-1	DEPRESSOR, SHEAR (FRONT) SP	5
1	–		B	1-238011-7	SPACER, BLOCK CRIMPER	4
△1 1	–		C	2-456134-9	CRIMPER, INSULATION	3
1	–		C	455888-9	SPACER, CRIMPER	2
△1 1	–		C	1-456406-6	CRIMPER, WIRE	1

REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)

QTY REQD PER ASSY — PARTS LIST

P	F	LTR	REVISION RECORD	APP	DATE
		A	PRODUCT RELEASE	CMR	SEPT01

DIMENSIONS IN INCHES. DO NOT SCALE PRINT. TOLERANCES UNLESS OTHERWISE SPECIFIED: 2 PLC DEC ±- 3 PLC DEC ±- 4 PLC DEC ±- ANGLES ± - SURF TEXTURE, √ REMOVE BURRS, BREAK SHARP EDGES R.015 MAX

MATL – –	HT TR – –	FIN – –	
DR 21AUG01 C.REICHELDERFER	APP 21AUG01 T.ELBIN	AMP Incorporated Harrisburg, PA 17105-3608	
CHK – –	REL – –		
NAME STRIPPER CRIMPER APPLICATOR		MACHINE REF STRIPPER CRIMPER	
SCALE –	D	DWG NO 567976	SHEET 1 of 1 REV A
CAGE CODE 00779	CUSTOMER AND ASSEMBLY DRAWING		RESTRICTED TO –

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LOC A DIST 66

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